

Date: Tuesday, 01/04/2008 8:01:32 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CONSOLE SIDE LH (407 HI-SLOPE)
Job Number	: 38264		
Estimate Number	: 11002		
P.O. Number	:	Part Number	: D26041
This Issue	: 01/04/2008 S.O. No. :	Drawing Number	: D2604 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : SMALL/MED FAB	Drawing Revision	: B
Previous Run	: 34778	Material	:
Written By	: <u><i>[Signature]</i></u> 08-04-01	Due Date	: 08/04/2008 Qty: 8 Um: Each
Checked & Approved By	:		
Comment	: Est C 98.11.25 Added Inspection Levels, Jig numbers D M Est Rev:D 07-09-24 Now On Waterjet JLM Verified By:EC Est Rev:E 07-12-18 ECN1059 RevB as per dwg DD verified by EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S040	2024-T3 .040 sheet
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15.560



Comment: Qty.: 1.4146 sf(s)/Unit Total: 11.3165 sf(s)  
 2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick  
 (M2024T3S.040) Batch ~~107461~~ 107461 IB 8-4-1

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2604

Dwg Rev: B IB 8-4-1Prog Rev: B

2-Debur if necessary IB 8-4-1



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-4-1



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*[Signature]* 08/04/08 EC

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Drawing Name: CONSOLE SIDE LH (407 HI-SLOPE)

Job Number: 38264

Part Number: D26041

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE  
Deburr if necessary  
Form as per Dwg D2604

SB 08/04/03

(11)

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/03 (+11)

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1  
Chemical Conversion Coat as per QSI 005 4.1

SL

08-04-04

(X11)

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PR 08-04-04

(11)

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: 175

8/4/4

SL

(112)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/08

Job Completion



11 08-04-04



